

COLD WORK STEELS

Available Product Variants

- Long Products*
- Plates

*) Presented data refer exclusively to long products. Please observe the detailed explanations at the end of the data sheet (pdf).

Product Description

BÖHLER K601 corresponds to the material 1.2746 (45NiCrMoV16 6). The alloy concept of this tool steel is similar to 1.2767. With its high nickel content, this material offers a very good combination of through hardenability and toughness. Additional alloying with vanadium and molybdenum achieves higher resistance to abrasive wear. This material is used where high resistance to impact and shock loads is required and the wear resistance of a 1.2767 material is insufficient. The material is used in applications such as highly stressed industrial knives in the recycling industry.

Process Melting

- Airmelted

Properties

- > Toughness & Ductility : high
- > Dimensional stability : good

Applications

- > Machine knife (for producers)
- > Cold Forming
- > Coining
- > Fine Blanking, Stamping, Blanking
- > Standard Parts (Molds, Plates, Pins, Punches)
- > General Components for Mechanical Engineering
- > Components for Recycling Industry

Technical data

Material designation	
1.2746	SEL
~ 45NiCrMoV16-6	EN

Chemical composition (wt. %)

C	Si	Mn	Cr	Mo	Ni	V
0.45	0.30	0.80	1.50	0.80	4.00	0.50

Material characteristics

	Compressive strength	Dimensional stability during heat treatment	Toughness	Wear resistance abrasive
BÖHLER K601	★	★★★	★★★★★	★★
BÖHLER K305	★★★★★	★★★	★★	★★★★★
BÖHLER K306	★★★★★	★★★	★★★★★	★★★
BÖHLER K313	★★★★★	★★★	★★★	★★★
BÖHLER K320	★★★	★★★	★★★	★★★
BÖHLER K329	★★★	★★★	★★★★★	★★★★★
BÖHLER K600	★	★★★	★★★★★	★
BÖHLER K605	★★	★★★	★★★★★	★

Delivery condition

Annealed

Hardness (HB)	max. 295
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Heat treatment

Annealing

Temperature	610 to 650 °C 1,130 to 1,202 °F	Slow controlled cooling in furnace at a rate of 50 to 68°F/hr (10 to 20°C/hr) down to approx. 1112°F (600°C), further cooling in air.
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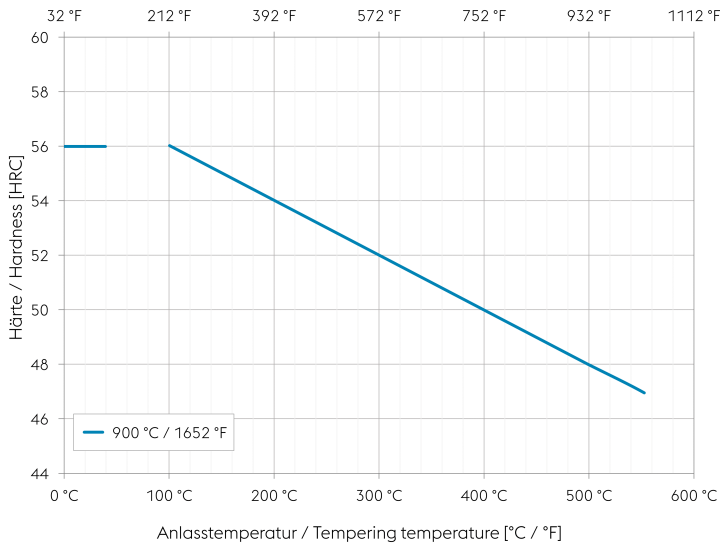
Stress relieving

Temperature	650 °C 1,202 °F	Slow cooling in furnace; intended to relieve stresses set up by extensive machining, or in complex shapes. After through heating, hold in neutral atmosphere for 1-2 hours..
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Hardening and Tempering

Temperature	880 to 910 °C 1,616 to 1,670 °F	Oil, salt bath 572 to 752°F (300 to 400°C), air. Holding time after temperature equalization: 15 to 30 minutes. After hardening, tempering to the desired working hardness, see tempering chart.
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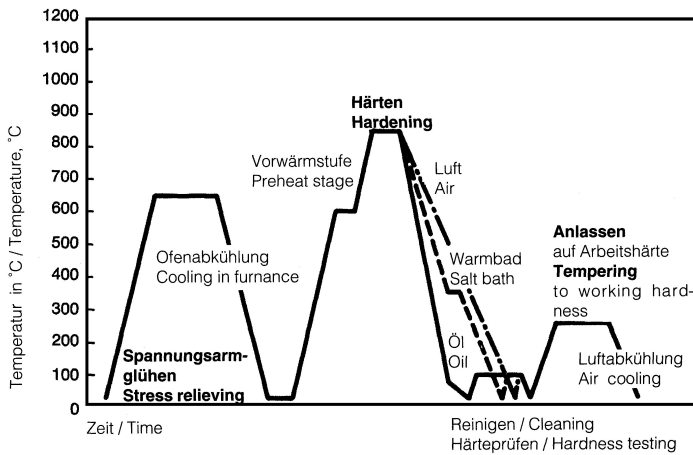
Tempering chart



Tempering:

Hardening temperature:
 900°C/1652°F
 Specimen size: square 20 mm

Heat treatment sequence



Physical Properties

Temperature (°C °F)	20 68
Density (kg/dm ³ lb/in ³)	7.85 0.28
Thermal conductivity (W/(m.K) BTU/ft h °F)	28 16.18
Specific heat (kJ/kg K BTU/lb °F)	0.46 0.1099
Spec. electrical resistance (Ohm.mm ² /m 10 ⁻⁴ Ohm.inch ² /ft)	0.3 1.42
Modulus of elasticity (10 ³ N/mm ² 10 ³ ksi)	210 30.46

Thermal Expansions between 20°C | 68°F and ...

Temperature (°C °F)	100 212	200 392	300 572	400 752	500 932
Thermal expansion (10^{-6} m/(m.K) 10^{-6} inch/inch.°F)	11 6.1	12.5 6.9	13 7.2	13.5 7.5	14 7.8

Long Products: For additional specifications and technical requirements, please contact our regional voestalpine BÖHLER sales companies.

Sheet & Plates: Product Variant may differ in terms of melting process, technical data, delivery, and surface condition as well as available product dimensions. Please contact voestalpine BÖHLER Bleche GmbH & Co KG.

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