

# CORROSION RESISTANT STEELS - MARTENSITIC PRECIPITATION HARDENING (PH ) STEELS

## Application Segments

Aerospace

Engineering

## Available Product Variants

Long Products\*

Semi-Finished Products / Billet

Plates

\* Presented data refer exclusively to long products. Please observe the detailed explanations at the end of the data sheet (pdf).

## Product Description

BÖHLER N701 AMS is a premium, aerospace-quality corrosion-resistant steel available in bars, wire, and forgings with diameters/thicknesses up to 203 mm in the solution-annealed condition, as well as pre-forging stock of any size.

It is a martensitic, precipitation-hardenable chromium-nickel-copper steel with high strength and toughness. Further strength increases can be achieved through cold working and subsequent precipitation hardening.

These products are typically used for parts requiring corrosion resistance and high strength up to 316 °C and must exhibit good transverse toughness and strength in large dimensions. However, their use is not limited to such applications.

Certain processing methods and operating conditions can make these products susceptible to stress corrosion cracking.

## Process Melting

Airmelted + VAR

## Applications

> Other Aerospace Components

> Structural parts (Aerospace)

> Machine Components

## Technical data

Material designation		Standards	
15-5 PH	Market grade	A564	ASTM
1.4545	SEL	5659	AMS
X5CrNiCu15-5	EN		
S15500	UNS		

Chemical composition (wt. %)

C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Nb
max. 0.07	max. 1.00	max. 1.00	max. 0.030	max. 0.015	14.00 to 15.50	max. 0.50	3.50 to 5.50	2.50 to 4.50	5xC to 0.45

Related to AMS 5659 type 1

Delivery condition

Solution annealed	
Hardness (HB)	max. 363   bars, hot or cold finished, forgings
Tensile Strength (MPa)	max. 1,207   for wire products

Round Bars and Wire Rod (if any)

Diameter mm		MOQ ex mill kg		Length m		Tolerance	
<b>ROLLED</b>							
5.01	-	12.49	1,100	3.00	-	4.00	IT h/k 11
12.50	-	55.00	1,200	3.00	-	4.00	IT h/k 11
55.01	-	120.00	2,300	3.00	-	4.00	IT h/k 11
120.01	-	140.00	2,300	3.00	-	5.00	IT h/k 14
<b>FORGED</b>							
140.01	-	203.20	2,350	2.00	-	5.00	IT h/k 14
203.21	-	304.80	3,500	2.00	-	5.00	IT h/k 14

Flat Bars

Width mm		Thickness mm		MOQ ex mill kg		Length m		Tolerance		
<b>ROLLED</b>										
15.00	-	121.00	8.00	-	86.00	1,300	3.00	-	4.00	LN 1017
120.00	-	150.00	25.00	-	85.00	2,550	3.00	-	4.00	LN 1017
150.00	-	275.00	20.00	-	100.00	2,550	3.00	-	4.00	LN 1017
275.00	-	330.00	25.00	-	80.00	2,550	3.00	-	4.00	LN 1017

If other available product variants are listed in addition to long products, please note that these may differ in terms of melting process, technical data, delivery and surface condition as well as available product dimensions. For mandatory technical specifications, other requirements and dimensions, please contact our regional voestalpine BÖHLER sales companies. The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

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